

H

G

F

E

D

C

B

A

H

G

F

E

D

C

B

A

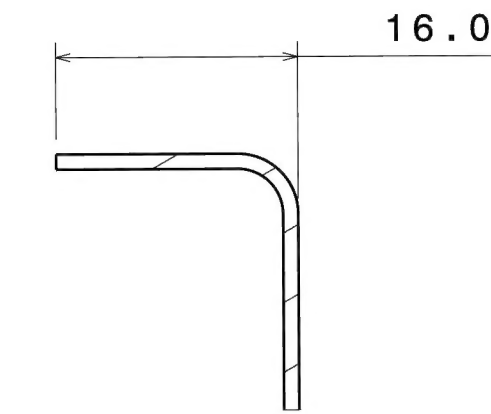
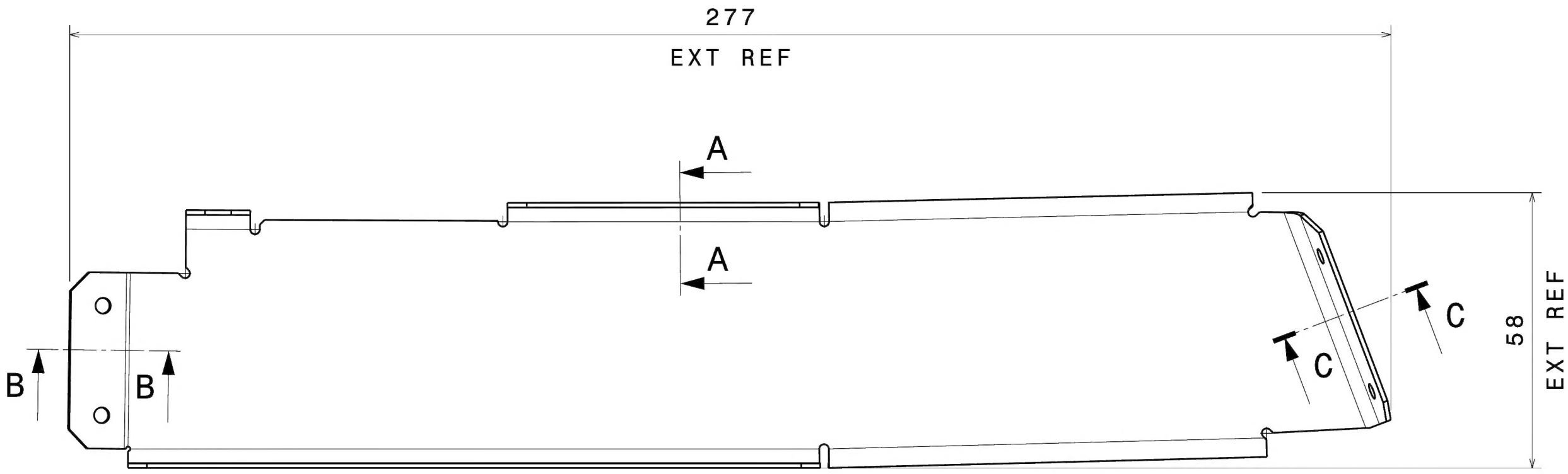
DRG NO
QB21902/QB21903

SH
A A

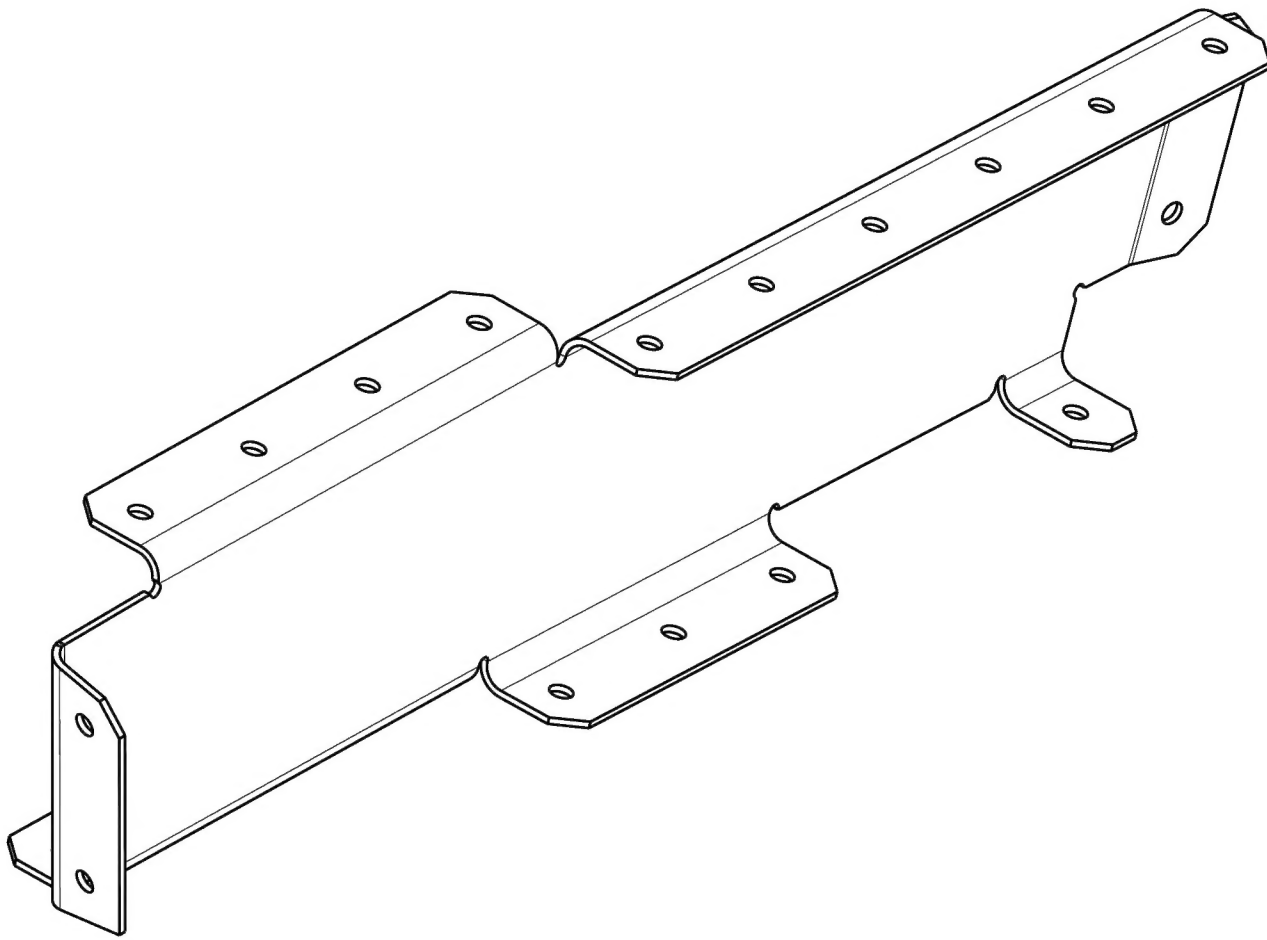
ISS
P1

1

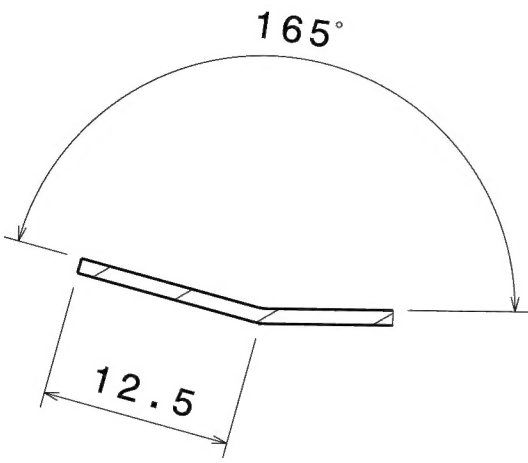
ZONE	ISS	DESCRIPTION	DATE	MODIFIED:	APPROVALS
	P1			DRG CHCK:	
				PROJ ENG:	
				MFG ENGR:	
				TECH APPL:	
				DSGN APPL:	



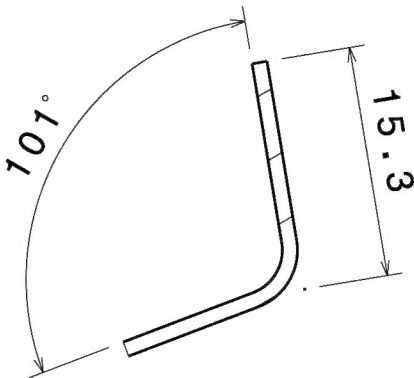
SECTION A-A
TYP FLANGE
SCALE: 2:1



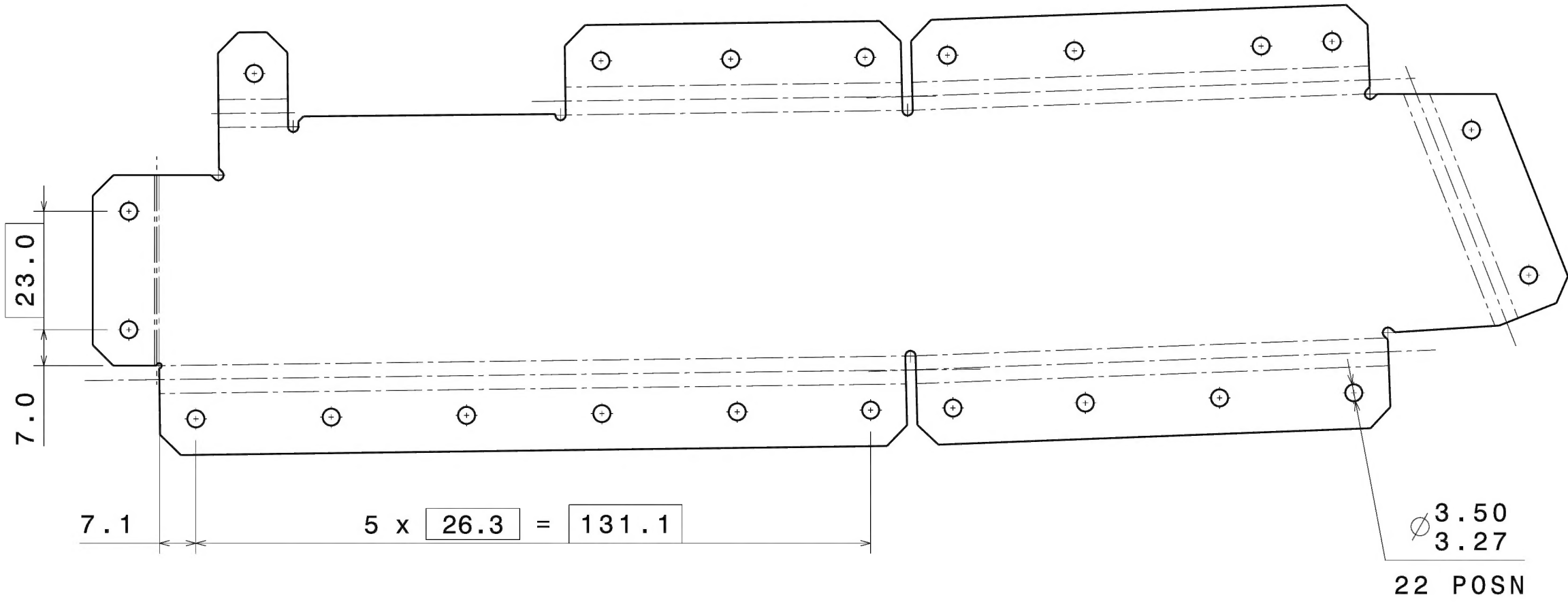
ISOMETRIC VIEW
N.T.S



SECTION B-B
SCALE: 2:1



SECTION VIEW C-C
SCALE 2:1



FLAT PATTERN

NOTES

- MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
- REMOVE ALL BURRS AND SHARP EDGES.
- INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
- UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES: ± 0.34
- FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
- PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
- ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.

REF	DRAWING NUMBER	QTY	DESCRIPTION	MATERIAL/REMARKS
01	QD3088-133	A/R	PRIMER	
02	QD3088-134	A/R	ACTIVATOR	
03	QD3088-135	A/R	THINNERS	

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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN
MILLIMETRES
TOLERANCES ARE:
DECIMALS ANGLES
X. ± 1.0 ± 0.5 DEG
.X ± 0.5
.XX ± 0.25
.XXX ± -
SURFACE FINISH 3.2
DO NOT SCALE DRAWING

THIRD ANGLE
PROJECTION
DRG PER ASME
Y14.5M-1994
OR
BS 8888
APPLICATION
NEXT ASSY
USED ON
QB05043

APPROVALS
DRAWN BY
B MITCHEM
DRG CHCK
T CLARK
PROJ ENG
TECH APPL
DSGN APPL
E C BULA
CONTRACT NO

DATE
25 SEP 2014
25 SEP 2014
25 SEP 2014
25 SEP 2014

PALL Pall Corporation
PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND
TITLE
FLOW GUIDE
SIZE
A1
CAGE CODE
U0088
DRG NO
QB21902/QB21903
ISS
P1
SCALE
1:1
WEIGHT
SHEET
A OF A

QB21902 - AS DRAWN
QB21903 - OPP HAND

CAD LOCATION
UKEH_CATDRW-133204